



# Bostik Marine Products

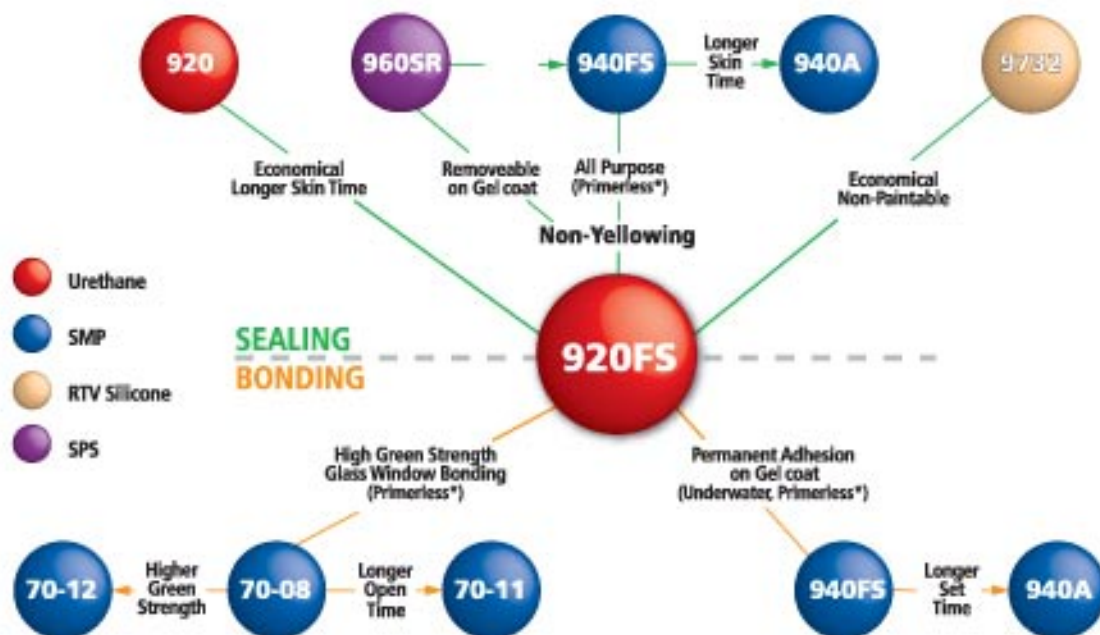


All Bostik Marine Sealants are easy to use, easy to sand and paint (except 9732), and stand up to the harshest marine environments.

The range of marine products has been engineered for high performance elastic bonding and sealing of marine plywood, aluminum, fiberglass or other composite materials used in building marine vessels.

Used for permanent sealing or for service and repair, Bostik marine product applications include:

- Deck hardware and hatches
- Doors and portholes
- Deck-to-hull assembly
- Through-hull fittings and seams
- Keel joints
- Bedding navigational equipment



All listed Bostik products meet or exceed all Federal, State, and local VOC standards for VOC content, including EPA, CARB, AQMDs and OTC.





# Bostik Marine Products Com



	<b>920 and 920 Fast Set</b>	<b>940A and 940 Fast Set</b>	<b>960 SR</b>
	<i>Urethane Adhesive/Sealant</i>	<i>SMP Adhesive</i>	<i>SPS Exterior Sealant</i>
<i>Description</i>	<ul style="list-style-type: none"> <li>• General purpose above/below deck construction adhesive and sealant</li> <li>• Replaces contact adhesives (Butyl &amp; SBR)</li> <li>• Durable, marine-tough sealant</li> <li>• For above-deck sealing, use 956FS</li> </ul>	<ul style="list-style-type: none"> <li>• No isocyanates, solvent-free</li> <li>• High performance, permanently elastic adhesive</li> <li>• Flexible and UV resistant like a silicone</li> <li>• No in-gas on cure/ no shrinkage</li> </ul>	<ul style="list-style-type: none"> <li>• High performance, above the waterline Service Repair sealant</li> <li>• Does not bubble or shrink</li> <li>• Replaces all silicones (except clear)</li> <li>• Won't yellow, chalk or crack</li> <li>• Won't pull gel coat!!</li> </ul>
<i>Sandable / Paintable</i>	Yes	Yes	Yes
<i>Skin Time (minutes)</i>	920 : 90 920 FS : 70	940A : 35-55 940 FS : 15-30	25
<i>Complete Cure Time (days)</i>	920 : 3-6 920 FS : 1.5-3	940A : 1-2 940 FS : 1	1
<i>Tensile Strength (psi)</i>	260	940A : 300 940 FS : 450	150
<i>Compatible Substrates</i>	<ul style="list-style-type: none"> <li>• Wood</li> <li>• Metal / Painted Metal</li> <li>• Fiberglass / Gel coat</li> <li>• Most Plastics</li> </ul>	<ul style="list-style-type: none"> <li>• Wood</li> <li>• Metal</li> <li>• Fiberglass / Gel coat</li> <li>• Most Plastics</li> <li>• Aluminum</li> <li>• EPDM Rubber</li> <li>• PVC</li> </ul>	<ul style="list-style-type: none"> <li>• Wood</li> <li>• Metal</li> <li>• Fiberglass / Gel coat</li> <li>• Most Plastics</li> <li>• Aluminum</li> <li>• EPDM Rubber</li> <li>• PVC</li> </ul>
<i>Shear Strength</i>	125	940A : 250 940 FS : 375	125
<i>UV Resistance</i>	Good	Excellent	Excellent
<i>Packaging</i>	920 : C, S, P, D 920 FS : C, S, P, D	940A : S 940 FS : C, T, S	C, S



All listed Bostik products meet or exceed all Federal, State, and local VOC standards for VOC con

# Comparison Chart



**9732**

**70-08A**

**70-11**

**70-12**

*RTV  
Silicone Sealant*

*SMP  
Adhesive*

*SMP  
Adhesive*

*SMP  
Adhesive*

- State-of-the-art silicone sealant
- High mildew, chemical and temperature resistance
- Tough, rubbery elastomer
- Outstanding weatherability

- Primerless windshield and glass bonding
- No isocyanates, solvent-free
- High tensile and shear strength
- High green strength

- Longer open-time version of 70-08A
- Use with larger projects like windows and deck-to-hull assemblies

- Primerless windshield and glass bonding
- No isocyanates, solvent-free
- Superior tensile and shear strength
- Ultimate green strength

No

Yes

Yes

Yes

5-9

10-15

30-45

10-15

1-3

1

1-1.5

1

150

425

335

580

- Wood
- Metal
- Fiberglass /Gel coat
- Most Plastics
- Aluminum
- EPDM Rubber
- PVC

- Glass
- PMMA (Acrylic)
- PC (Polycarbonate)
- Fiberglass / Gel coat
- Painted Metal Frames

- Glass
- PMMA (Acrylic)
- PC (Polycarbonate)
- Fiberglass / Gel coat
- Painted Metal Frames

- Glass
- PMMA (Acrylic)
- PC (Polycarbonate)
- Fiberglass / Gel coat
- Painted Metal Frames

140

375

365

400

Superior

Excellent

Excellent

Excellent

C, T

C, S

S, P

C, S, D



# Other Marine Products by Bostik

Never-Seez® from Bostik is the recognized brand leader in anti-seize compounds and lubricants. Never-Seez offers the broadest range of products formulated to protect metal parts from rust, corrosion, galling excessive wear and seizure in high heat, extreme pressure, high moisture, salt water or caustic environments. Never-Seez is widely specified and recommended for assembly and maintenance in aircraft, marine, automotive, petrochemical, oil exploration, power generation, agriculture, logging, mining and food processing industries.



SuperTak® adhesives from Bostik are a group of high performance adhesives packaged in easy-to-use and easy-to-store aerosol containers. SuperTak aerosol adhesives are offered in a range of performance properties and deliver consistently reliable bonds in industrial, MRO, construction, product assembly, packaging and labeling applications. From fast-grabbing temporary bonds to bonds with the strength of conventional liquid contact cements, Bostik SuperTak aerosols combine high performance with ease-of-use.



Bostik® Thermogrip® glue sticks are available in a broad selection of diameters and lengths, for use with hand-held glue guns. The variety of formulations offer choices in open time, strength, flexibility and temperature resistance for bonding and assembly in floral, crafts, woodworking, product assembly, specialty packaging and more.



Bostik® Model TG-760 is our best hand-powered glue gun for 0.45-inch diameter glue sticks. At 300 watts, this gun sets a new standard for heavy-duty, high (5-8 lbs./hr.) melt output required for production. TG-760 offers rapid heat up and recovery times; a highly accurate 240° to 420°F user-adjustable thermostat; and the ergonomic 4-finger trigger and cushioned hand-grip provides maximum output with minimal effort and less hand fatigue during use.

